

IMPACT TESTING ON SAFETY GLAZING MATERIAL

Rendered to:

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 Building 235-3D-02
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 Test Date: 06/13/13
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Samples Obtained from Manufacturer: 3M Company – St. Paul, Minnesota

Lab Temperature: 75°F Size Classification: Unlimited

Duration of Pre-Conditioning @ 65 - 85°F: 48 Hours

Specimen Size: 34" wide by 76" high / Impact test

All test specimens were destroyed by test or by our personnel and have been disposed of as trash.

Sample ID: **Safety S40 Exterior**

Organic-Coated Glass

Test Specimen Thickness:

Sample Type	Overall Thickness, inches	Lite Thickness, inches	Film Thickness, inches	Film Type	Glass Type
Impact	0.129	0.129	0.004	S40X	Annealed

IMPACT TEST: (ANSI Class B / CPSC Category I)

Spec. No.	Test Standard	Thickness, inches	Impact Drop Height, inches	Test Results ¹		
				Observations – delaminated glass, grams	Acceptance Criteria, grams	Pass/Fail
*1	ANSI Z97.1-2009	0.228	18	No opening, no fragments	94	Pass
**2	ANSI Z97.1-2009	0.226	18	31-1/2" x 1-1/4" opening – 12	93	Pass
*3	ANSI Z97.1-2009 / CPSC 16 CFR 1201 ⁽²⁾	0.227	18	No opening – 0	94	Pass
**4	ANSI Z97.1-2009 / CPSC 16 CFR 1201 ⁽²⁾	0.227	18	9-58" x 1/8" opening – 0	94	Pass

¹ Acceptance Criteria: No shear or opening through which a 3" sphere can freely pass with 4 lbs force. Weight of the ten largest delaminated fragments is not to exceed 10 square inches of the original specimen.

² Effective July 1977

* Film side impact

** Glass side impact

Conclusion: Meets the impact test requirements of the referenced standard.

Data sheets, representative samples of test specimens (if sampled), a copy of this report, or other pertinent project documentation will be retained by Architectural Testing, Inc. for a period of four years from the original test date. At the end of this retention period, such materials shall be discarded without notice and the service life of this report will expire. Results obtained are tested values and were secured by using the designated test methods. This report does not constitute certification of this product nor an opinion or endorsement by this laboratory. It is the exclusive property of the client so named herein and relates only to the specimen(s) tested. This report may not be reproduced, except in full, without the written approval of Architectural Testing, Inc.

For ARCHITECTURAL TESTING, INC:

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Technician

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Revision Log

<u>Rev. #</u>	<u>Date</u>	<u>Page(s)</u>	<u>Revision(s)</u>
0	06/18/13	N/A	Original report issue
1	06/20/13	1	Corrected film type name

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