



Element Materials Technology
662 Cromwell Avenue
St Paul, MN
55114-1720 USA

P 651 645 3601
F 651 659 7348
T 888 786 7555
info.stpaul@element.com
element.com

Tear Properties of Window Film

Name	3M Renewable Energy	Date:	July 3, 20104
Attn:	Paul Neumann	Revision Date:	September 18, 2014
Address:	3M Center, 235-3D-02	Author:	William Stegeman
City, State, Zip:	St. Paul, MN 55144	Report Number:	ESP017051P-Ultra 800Tr
		Client Purchase Order Number:	USMMMNY51T

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INTRODUCTION

This report presents the results of tear tests conducted on a sample of window film. The testing was authorized by Paul Neumann of 3M Renewable Energy on June 12, 2014. The testing and data analysis were completed on September 18, 2014.

The scope of our work was limited to conducting tear tests on the sample submitted and reporting the results.

OBJECTIVE

Determine tear properties of the window film.

SAMPLE IDENTIFICATION

The sample was identified as follows;
3M™ Scotchshield™ Safety and Security Film Ultra 800

TEST METHOD

The specimens were allowed to condition at standard laboratory conditions of $72 \pm 4^{\circ}\text{F}$ and $50 \pm 5\%$ relative humidity for at least 40 hours prior to testing. Testing was done according to ASTM Standards detailed below, with notes of parameters and/or deviations.

Test Method	Test Method Title	Parameters and/or Deviations from Method
ASTM D1004	Standard Test Method for Tear Resistance (Graves Tear) of Plastic Film and Sheeting	Grip separation 1 in. Test speed 2 in./min.

CALIBRATED TEST EQUIPMENT

Honeywell Temp/RH Chart Recorder, S/N 7852 243000007, ID MM190-024 calibrated 8/7/13 calibrated 8/5/14, due 8/5/15

MTS Universal Test Machine, Mdl Qtest / 50LP, System #1532, ID MM210-009.3 & 6 calibrated 4/8/14 due 4/8/15

Interface Load Cell, 225 lbf capacity, S/N 677238, ID PT-163-042 calibrated 4/8/14, due 4/8/15

Mitutoyo Digimatic 8" Calipers, S/N 0006565, ID MM160-068 calibrated 8/8/13, calibrated 8/5/14, due 8/5/15

Mitutoyo Digimatic Indicator, Model C1012CMX, S/N 09040960, ID PT163-021 calibrated 8/8/13, calibrated 8/5/14, due 8/5/15

TEST RESULTS

Tear

Sample Identification	Specimen	Peak Load, lbs	Elongation, in	Total Energy, in-lbs	Graves Area, lbs %
Ultra 800 MD	1	39.64	0.55	12.72	1272
	2	38.82	0.58	13.36	1336
	3	39.36	0.59	13.94	1394
Average		39.27	0.57	13.34	1334
Standard Deviation		0.42	0.02	0.61	61
Ultra 800 TD	1	40.79	0.52	12.14	1214
	2	39.90	0.48	11.16	1116
	3	40.66	0.44	10.62	1062
Average		40.45	0.48	11.30	1131
Standard Deviation		0.48	0.04	0.77	77

Respectfully submitted,



William Stegeman
 Advanced Materials Manager
 Product Evaluation Department
 P 651 659 7230

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